



## FLR-R4 SERIES

In line medium pressure filters

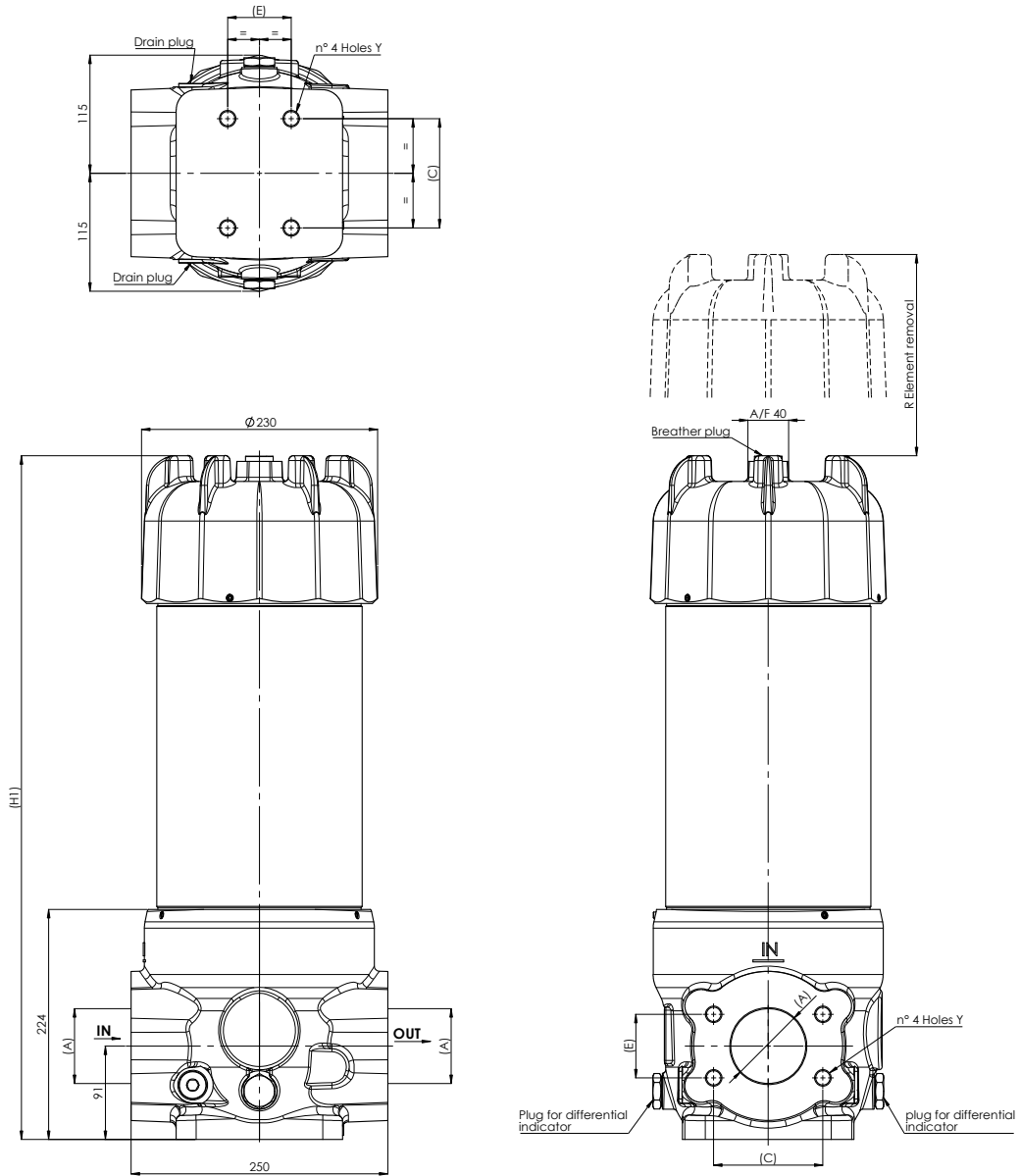
In line filters for operating pressure up to 30 bar.  
Flow rate up to 2600 l/min.



<b>HOUSING</b>	tested according to NFPA T3.10.5.1, ISO 10771, ISO 3968
<b>PRESSURE:</b>	Max operating: 30 bar Fatigue rating: 10 <sup>6</sup> cycles 0÷30 bar Burst: 90 bar
<b>CONNECTIONS:</b>	3" - 4" SAE 3000 FLANGE
<b>MATERIALS:</b>	Head: anodized aluminium Bowl: anodized aluminium Body: anticorodal aluminium Seal: NBR (FKM on request)
<b>BYPASS VALVE:</b>	no bypass 3 bar
<b>ELEMENT</b>	tested according to ISO 11170, 2941, 2942, 2943, 3724, 3968, 16889, 16908, 23181
<b>FILTER MEDIA:</b>	Fibreglass: G01 - G03 - G06 - G10 G15 - G25 - G40 - GW03 - GW10 AW40
<b>COLLAPSE PRESSURE:</b>	10 bar
<b>TEMPERATURE RANGE:</b>	with NBR seal from -30 °C to +100 °C  with FKM seal (OPTION) from -25 °C to +120 °C
<b>FLUID COMPATIBILITY:</b>	Full with HH-HL-HM-HV HETG-HEES (acc. to ISO 6743/4). For use with other fluid please contact Filtrac Customer Service (info@filtrac.it).

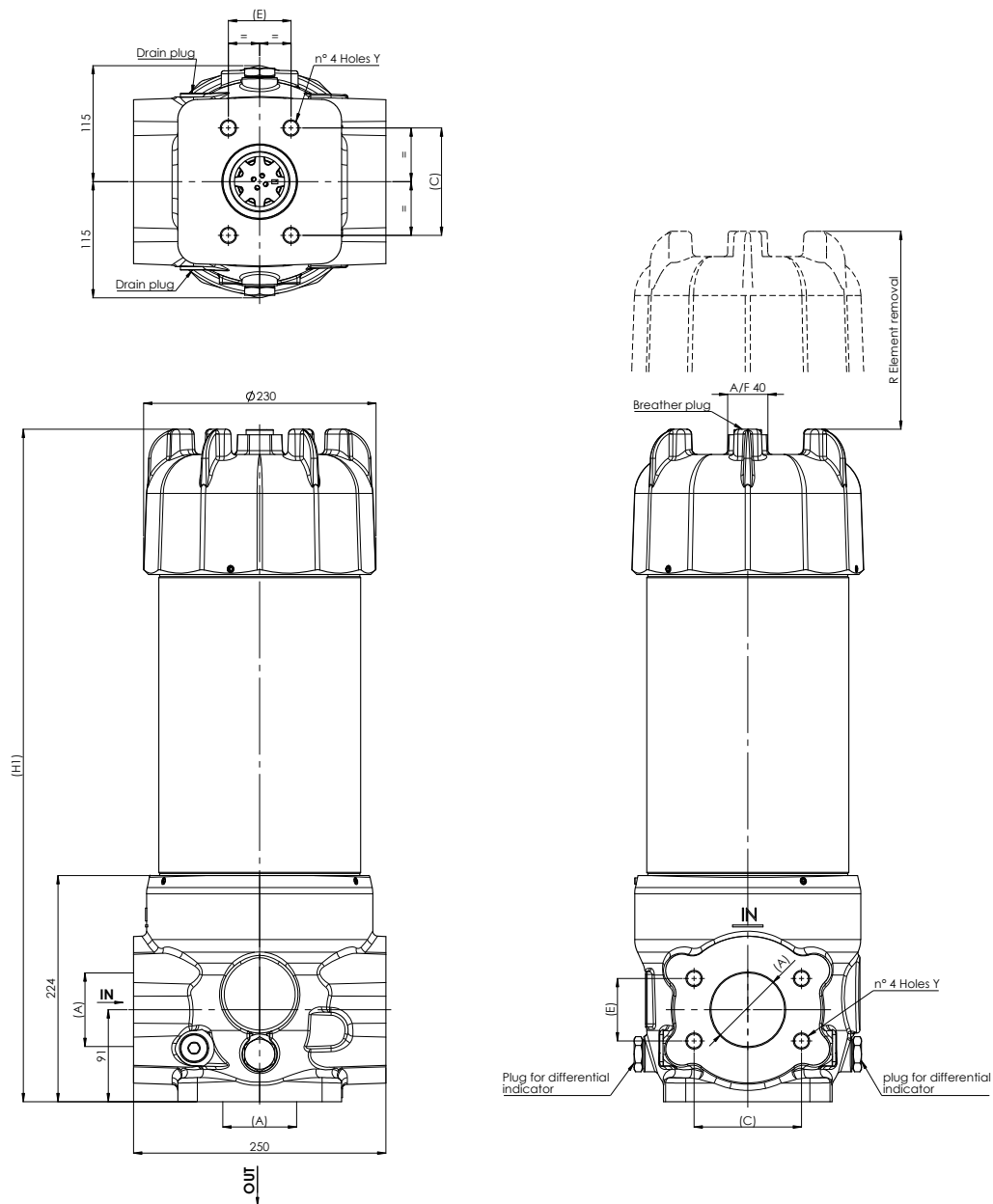
# OVERALL DIMENSIONS

## A Version



## OVERALL DIMENSIONS

### B Version



## NOMINAL SIZE

MODEL	PORT SIZE A	Y	A	C	E	H1	R	BODY WEIGHT
FLR-R432	FLANGE 3" SAE 3000-M	M16 x 24	$\varnothing 73$	106,38	61,93	666	430	29 Kg
	FLANGE 4" SAE 3000-M		$\varnothing 99$	130,18	77,77			
FLR-R434	FLANGE 3" SAE 3000-M		$\varnothing 73$	106,38	61,93	1219	990	35 Kg
	FLANGE 4" SAE 3000-M		$\varnothing 99$	130,18	77,77			

## ORDERING INFORMATION

	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.
	FLR	R4	34	G10	B	3	F10M	A	2	000	A	0
SPARE ELEMENT		R4	34	G10								

1. FILTER SERIES	FLR	
2. FILTER ELEMENT SERIES	R4	
3. FILTER SIZE	32	
	34	
4. FILTER MEDIA	000	no element
	G01	glassfiber $\beta_{4\mu\text{m(c)}} \geq 1.000$
	G03	glassfiber $\beta_{5\mu\text{m(c)}} \geq 1.000$
	G06	glassfiber $\beta_{7\mu\text{m(c)}} \geq 1.000$
	G10	glassfiber $\beta_{12\mu\text{m(c)}} \geq 1.000$
	G15	glassfiber $\beta_{17\mu\text{m(c)}} \geq 1.000$
	G25	glassfiber $\beta_{22\mu\text{m(c)}} \geq 1.000$
	G40	glassfiber $\beta_{35\mu\text{m(c)}} \geq 1.000$
	GW03	glassfiber $\beta_{5\mu\text{m(c)}} \geq 1.000$ + water absorbent
	GW10	glassfiber $\beta_{12\mu\text{m(c)}} \geq 1.000$ + water absorbent
AW40	water absorbent only	
5. SEALS	B*	NBR
	V	FKM
*omitted for filter elements		
6. BYPASS VALVE	0	no bypass or no element
	3	3 bar
as separate part into the filter housing		
7. MAIN PORT	F10M	3" SAE 3000 FLANGE
	F12M	4" SAE 3000 FLANGE
8. PORTS LAYOUT	A	straight: horizontal inlet - horizontal outlet
	B	corner: horizontal inlet - vertical outlet
9. INDICATOR PORT OPTION	1	indicator seat on both sides: left metal plug, right plastic cap
	2	indicator seat on both sides with metal plug <span style="float: right;">preferred option</span>
10. COMPULSORY FIELD	000	filtrec standard
11. CORROSION PROTECTION	A	anodized
12. OPTION	0	no option
	1	internal tube for low flow rate 150-200 LPM

## ORDERING INFORMATION

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### ACCESSORIES

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The accessories must be ordered separately

#### INDICATOR

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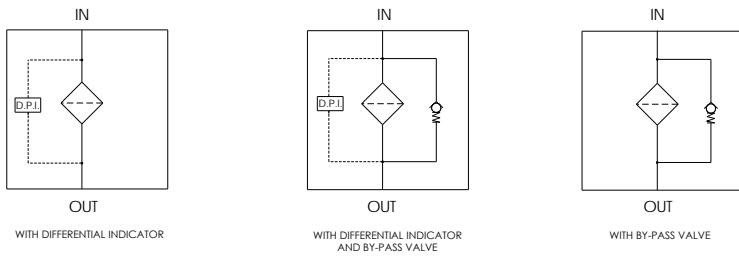
(F) digit for FKM seal option

\*LC24=Led connector

For other options see clogging indicators catalogue

V02 (VF2)	differential visual 2,7 bar	
E02 (EF2)	differential electric 2,7 bar	
E02L (EF2L)	differential electric 2,7 bar + *LC24	
V05 (VF5)	differential visual 5 bar	
E05 (EF5)	differential electric 5 bar	
E05L (EF5L)	differential electric 5 bar + *LC24	
V08 (VF8)	differential visual 8 bar	
E08 (EF8)	differential electric 8 bar	recommended for no by-pass option
E08L (EF8L)	differential electric 8 bar + *LC24	
LC24	LED connector for pressure switch	
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<b>PLUG</b>		
P01	metal plug for indicator port - NBR	
PF1	metal plug for indicator port - FKM	

## HYDRAULIC SYMBOLS

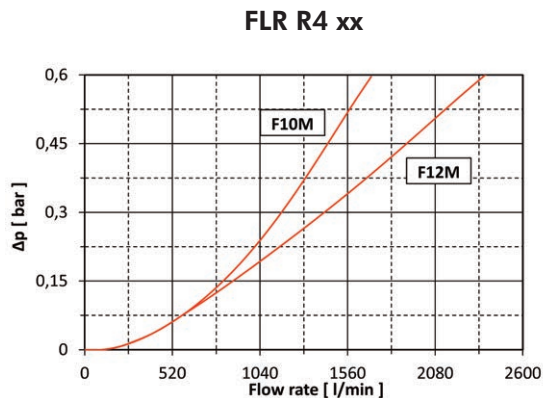


## PRESSURE DROP ( $\Delta p$ ) INFORMATION FOR FILTER SIZING

The total Delta P through a filter assembly is given from Housing  $\Delta p$  + Element  $\Delta p$ . This ideally should not exceed 1,0 bar and should never exceed 1/3 of the set value of the by-pass valve. N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm<sup>3</sup>.

## HOUSING PRESSURE DROP

The housing  $\Delta p$  is given by the curve of the considered model and port, in correspondence of the flow rate value.



## ELEMENT PRESSURE DROP

The element  $\Delta p$  (bar) is given by the flow rate (l/min) multiplied by the factor in the table here below corresponding to the selected media and divided by 1000.

If the oil has a viscosity  $V_x$  different than 32 cSt a corrective factor  $V_x/32$  must be applied.

1000 l/min with R434G10 and oil viscosity 46 cSt:  $(1000 \times 0.16) / 1000 \times (46 / 32) = 0,23$  bar

	G01	G03	G06	G10	G15	G25	G40	GW03	GW10	AW40
<b>R432</b>	1,41	0,6	0,48	0,33	0,26	0,22	0,11	2,31	1,09	0,43
<b>R434</b>	0,64	0,3	0,23	0,16	0,13	0,1	0,06	1	0,47	0,19

## EXAMPLE OF TOTAL $\Delta p$ CALCULATION

FLRR434G10BOF10MA1000A0 with 1000 l/min and oil 46 cSt:

Housing  $\Delta p$  + element  $\Delta p$  = 0,22 bar +  $(1000 \times 0.16 / 1000 \times (46 / 32))$  bar = 0,45 bar

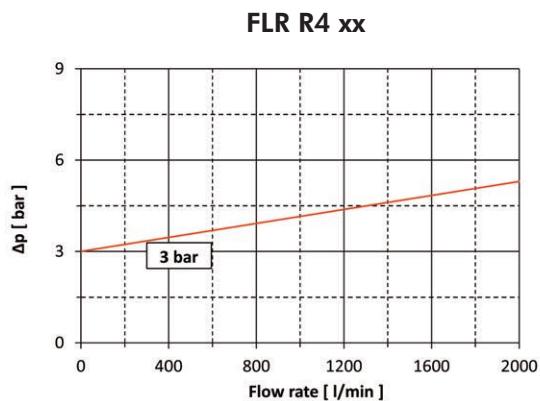
## GW03, GW10 AND AW40 QUICK SIZE TABLE

	suggested flow rate [l/min]	GW03 and GW10 water capacity* [l]	AW40 water capacity* [l]
R432	48	0.85	0.97
R434	108	1.89	2.16

\* at final  $\Delta p$  = 3 bar

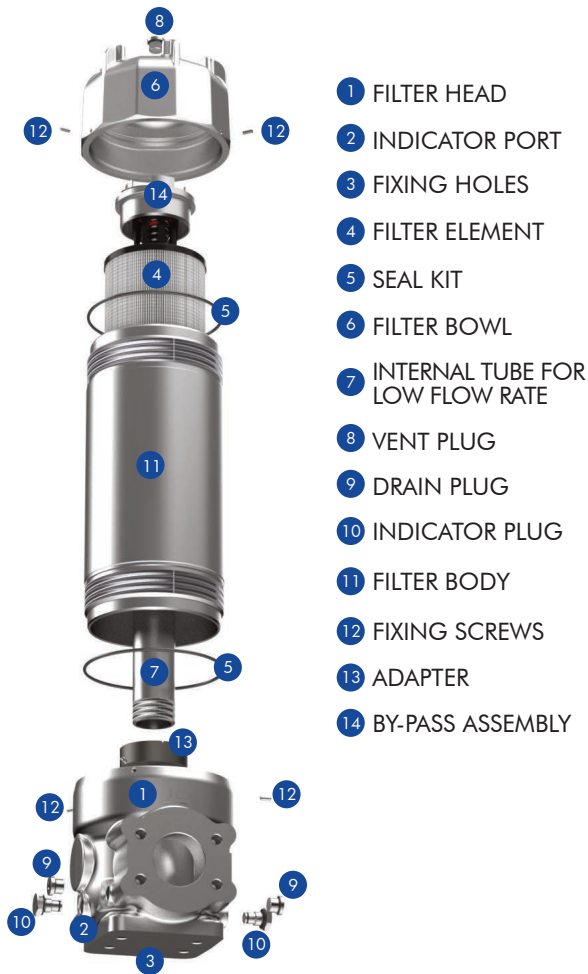
## BYPASS VALVE PRESSURE DROP

The bypass valve  $\Delta p$  is given by the curve of the considered model and setting, in correspondence of the flow rate value.



N.B. All the reported data have been obtained at our laboratory, according to specification ISO3968 with mineral oil having 32 cSt viscosity and density 0,875 Kg/dm<sup>3</sup>.

## USER TIPS



- 1 FILTER HEAD
- 2 INDICATOR PORT
- 3 FIXING HOLES
- 4 FILTER ELEMENT
- 5 SEAL KIT
- 6 FILTER BOWL
- 7 INTERNAL TUBE FOR LOW FLOW RATE
- 8 VENT PLUG
- 9 DRAIN PLUG
- 10 INDICATOR PLUG
- 11 FILTER BODY
- 12 FIXING SCREWS
- 13 ADAPTER
- 14 BY-PASS ASSEMBLY

### INDICATOR TIGHTENING TORQUE

50 Nm

### SPARE SEAL KIT PART NUMBER (5)

	NBR	FKM
FLR...	06.021.00389	06.021.00390


### BOWL/BODY TIGHTENING TORQUE

screw up filter bowl/body till end


### DRAIN/VENT TIGHTENING TORQUE

50 Nm



## WARNING

-  Make sure that Personal Protective Equipment (PPE) is worn during installation and maintenance operation.


## DISPOSAL OF FILTER ELEMENT

-  The used filter elements and the filter parts dirty of oil are classified as "Dangerous waste material": they must be disposed according to the local laws by authorized Companies.



## INSTALLATION

-  1. The IN and OUT ports must be connected to the hoses in the correct flow direction (an arrow shows on the filter head (1)).
- 2. The filter housing should be preferably mounted with the bowl (6) upward.
- 3. Secure to the frame the filter head (1) using the fixing holes (3).
- 4. Verify that no tension is present on the filter after mounting.
- 5. Enough space must be available for filter element replacement.
- 6. The visual clogging indicator must be in a easily viewable position.
- 7. When a electrical indicator is used, make sure that it is properly wired.
-  8. Never run the system with no filter element fitted.
- 9. Keep in stock a spare FILTREC filter element for timely replacement when required.
- 10. Filter housing should be earthed.

## OPERATION

-  1. The filter must work within the operating conditions of pressure, temperature and compatibility given in the first page of this data sheet.
- 2. The filter element must be replaced as soon as the clogging indicator signals at working temperature (in cold start conditions, oil temperature lower than 30°C, a false alarm can be given due to oil viscosity).
- 3. If no clogging indicator is mounted, replace the element according to the system manufacturer's recommendations.

## MAINTENANCE

-  1. Make sure that the system is switched off and there is no residual pressure in the filter.
- 2. Loosen vent screw (8).
- 3. Remove drain plug (9) in housing bottom and drain oil.
- 4. Unscrew the 3 grub screws (12) of the filter bowl (6).
- 5. Unscrew filter bowl counter-clockwise.
- 6. Pull out the bypass assembly (14) with the handle and separate it from the filter element.
- 7. Lift out filter element (4).
- 8. Check seal on filter bowl (5). We recommend replacement in any case.
- 9. Make sure that the order number on the spare element corresponds to the order number of the filter name-plate. To ensure no contamination occurs during the exchange of the element, first open the plastic bag, then push the element over the spigot in the filter head. Now remove plastic bag.
-  10. Push the element carefully over the spigot, insert the bypass assembly (14) into the filter element mount the filter bowl (6) and tighten the 3 grub screws (12).
- 11. Tighten drain plug (9) in housing bottom.
- 12. Tight vent screw (8).
- 13. The used filter elements can not be cleaned and re-use.



